



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3195
Job Sheet 187775



Part No: D3195

Job Qty: 100 ft

Part Name: 60 Durometer Neoprene Rubber 1/8" Thick



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 1/3/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP: A 03.10.17 New issue KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing - SF	100 sf	1/3/19	1/3/19	0.00	0.00	Purchasing - 1	JAN 04 2019
110	Packaging 2-1 - Receive - B4B	100 pcs	1/3/19	1/3/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	JAN 04 2019
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
120	QC 6	100 pcs	1/3/19	1/3/19	0.00	0.00	QC 6 - 38	
							QC 6 - 42	
							QC 6 - 9	
							QC 6 - 68	JAN 07 2019



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S141976



Part: D3195

Job No: 187775

Serial No/Batch: S141976

Revision:

Inspector:

Exp Date:

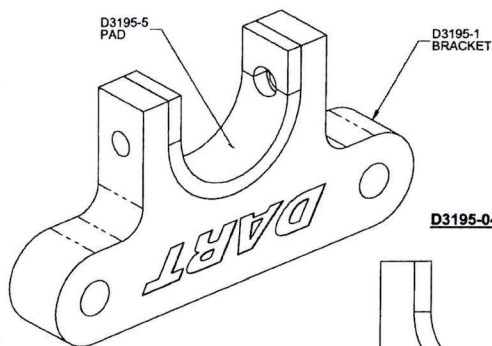
Instructions: Various STC's

Date: 01/04/19

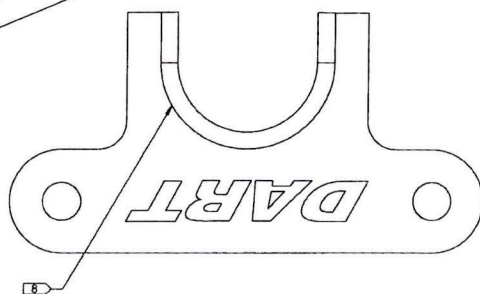
Plex 12/17/18 9:20 AM dart.lavoie.chanta

				QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	100 pcs	1/3/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
140	QC21-SA FT	100 ft	1/3/19	0.00 0.00	QC 21 - SA - 21
Part Op 100 - (Purchasing) Issue P/O: <u>42090</u> Material: 60 Durometer Neoprene 1/8" thick Possible Supplier: Descriptions: Accurate Rubber, roll 12" x 50' length 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached 120 - (QC6- All purchased or subcontracted products) Inspect dimensions 12" x 1/8" thick 130 - (Identify as per dwg & Stock Location: _____) LOCATION: MAT052 140 - (QC21- Final Inspection - Work Order Release)					
DAS 13 9-89 JAN 10 2019 DEC 18 2018 X100SF					
Job BOM					
Part / Item	Component Name	Quantity	Operation		Container
D3195P	Neoprene 1/8" Thick	100 pcs (1 ea)	100-Purchasing - SF		S141973
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing - SF	D3195P	100	0	0	
Part Specifications					
Specifications could not be found.					

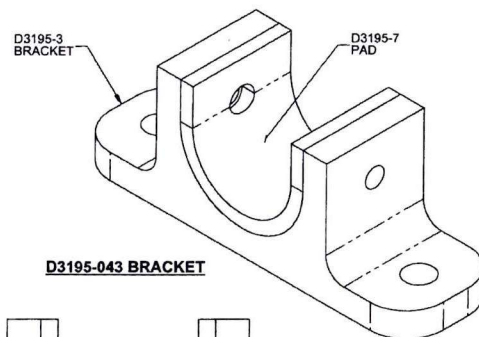
Plex 12/17/18 9:20 AM dart.lavoie.chantal



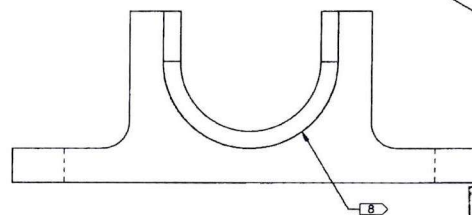
D3195-041 BRACKET



ITEM	QTY	P/N	DESCRIPTION
	X	D3195-041	BRACKET
1	1	D3195-1	BRACKET
2	1	D3195-5	PAD



D3195-043 BRACKET



ITEM	QTY	P/N	DESCRIPTION
	X	D3195-043	BRACKET
1	1	D3195-3	BRACKET
2	1	D3195-7	PAD

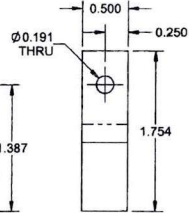
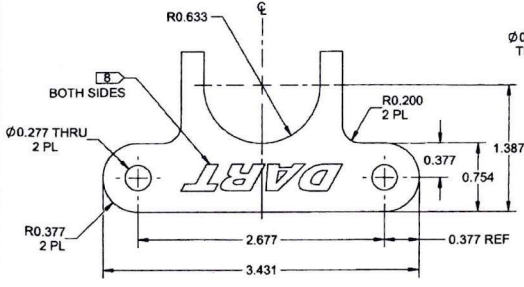
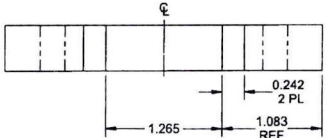
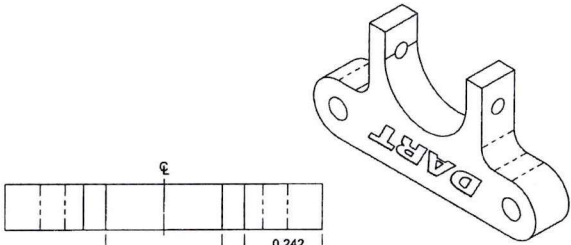
RELEASED
2012-04-30

NOTES:

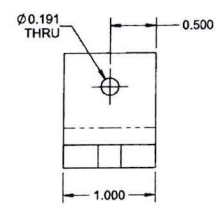
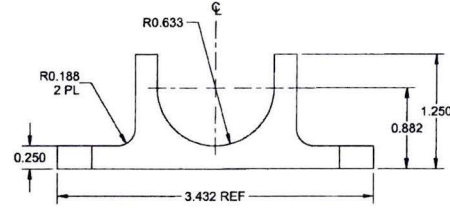
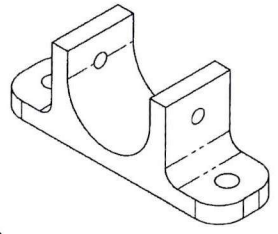
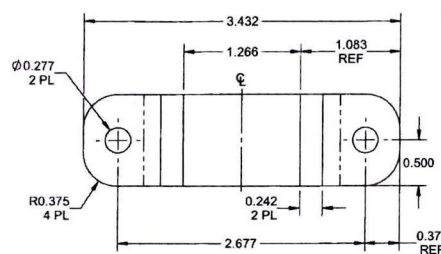
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3195-04X" AND BATCH NUMBER "BXXXXX" PER QSI044 METHOD C.1
- 7) WEIGHT: D3195-041: 0.15 lbs
D3195-043: 0.14 lbs
- 8) BOND PAD TO BRACKET USING 3M SCOTCH-WELD HIGH PERFORMANCE 1300/1300L (OR EQUIVALENT)



B		- UPDATED DRAWING FORMAT - ADDED NOTE 8, SHEET 1 - D3195-4 & D3195-7 DIMENSIONS EXTENSIVELY REVISED (B6-3, C3-3) - REF. PART 11-130		RP	12.04.13
A		NEW ISSUE		CP	03.06.23
REV.	DESCRIPTION			BY	DATE
DESIGN	RP	DART AEROSPACE LTD			
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA			
CHECKED	A.P.	DRAWING NO.	REV. B		
MFG. APPR.		D3195	SHEET 1 OF 3		
APPROVED		TITLE	SCALE		
DE APPR.		BRACKET	NTS		
DATE	12.04.13				
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D3195-1 BRACKET



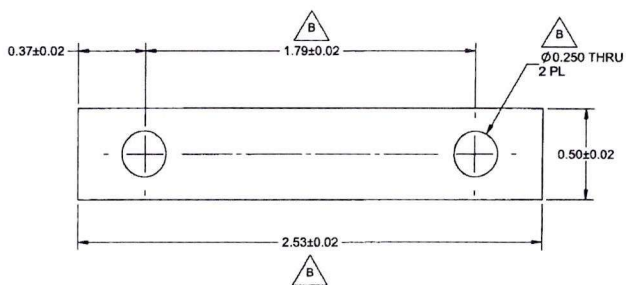
D3195-3 BRACKET

2012-04-30

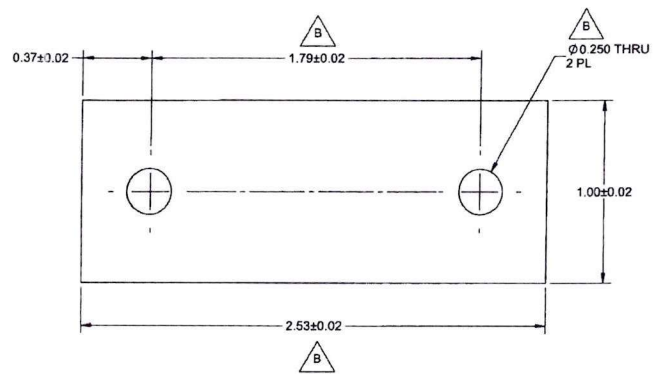
NOTES:

- 1) MATERIAL: 6061-T6/T651 PER QQ-A-200/8 OR QQ-A-225/8 OR ASTM B211 OR ASTM B221
REF. DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3195-1 0.15 lbs
D3195-3 0.14 lbs
- 8) ENGRAVE DART LOGO AS SHOWN USING 0.28 HIGH X 0.005 DEEP LETTERING (TYPICAL BOTH SIDES)

DESIGN	RP	DART AEROSPACE LTD	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A P	DRAWING NO. D3195	REV. B
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
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D3195-5 PAD



D3195-7 PAD

RELEASED
2012-04-30

- NOTES:
 1) MATERIAL: BLACK NEOPRENE SHEET, 1/8" THICK, 60 DUROMETER
 (REF DART SPEC M-NEO60-S.125)
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: LESS THAN 0.01 lbs

DESIGN	RP	DART AEROSPACE LTD	
DRAWN	RP	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. B
MFG. APPR.	AP	D3195	SHEET 3 OF 3
APPROVED	AP	TITLE	SCALE
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042090

Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO042090

PO Date: 12/18/18

Due Date: 1/3/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
DEC 18 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms: Collect

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D3195P	NEO-60-SHEET .125"	Neoprene 1/8" Thick : MAT'L: Black Solid Rubber Sheet Neoprene Sheet as per dwg D3195 REV. B 60 Durometer sheet 0.125" thick	Firmed	-	1/3/19	100 sf	0 sf	100 sf	\$3.47/sf	\$347.00

loosely

JAN 04 2019

[Handwritten signature]

DAS
68
9-89

Grand Total: \$347.00

Order Notes

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/18/18 9:54 AM dart.lavoie.chantal



www.acrfuller.com

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013

CUSTOMER COPY
PACKING SLIP

PACKING SLIP 00165883

CUSTOMER NO. 10750

PST#

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada
T
O

DATE		SHIP VIA		TERMS			
01/03/19		PUROLATOR		ACR FULLER GROUP			
PURCHASE ORDER NUMBER		DATE ORDERED		NET 30 DAYS			
042090		12/18/18		00165883			
SALES PERSON		ROB					
QUANTITY			ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
ORDERED	SHIPPED	B.O.					
1	1	✓	110750019	RUBBER SHEET 1/8" X 4FT X 25FTEA NEOPRENE DURO 60+/-5 "A"			
PUROLATOR ACCT# 7684382				SUBTOTAL HST			
FREIGHT: Collect				TOTAL AMOUNT			

1 PKG
48" x 9" x 8"
85LB



511 - 12th Avenue
Richmond, B.C. Canada V7A 4E9
Telephone : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : Jan03-2019

Customer : DART AEROSPACE LTD

Customer P.O.# : 42090

Specification: RUBBER SHEET 1/8"*4FT X 25FTEA

Customer Ref.# / Stock # : 110750019

ACR W.O. # : 16588301

Item Description: RUBBER SHEET 1/8"*4FT X 25FTEA

ACR Compound : NEOPRENE 60+-5 "A"

Date Shipped: 1/4/2019

DAS
68
9-89

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Fuller quality standards.

Arezoo Zahed

Digitally signed by Arezoo Zahed
DN: cn=Arezoo Zahed, o=ACR Fuller, ou,
email=arezoo.zahed@acrfuller.com,
c=US
Date: 2019.01.04 08:51:37 -0800

(ACR FULLER REPRESENTATIVE)



511 - 12th Avenue
Richmond, B.C. Canada V7A 4E9
Telephone : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : Jan03-2019

Customer :

DART AEROSPACE LTD

Customer P.O.# :

10750

Specification:

RUBBER SHEET 1/8"*4FT X 25FTEA ✓

Customer Ref.# / Stock # :

110750019

ACR W.O. # :

16588301

Item Description:

RUBBER SHEET 1/8"*4FT X 25FTEA

ACR Compound :

NEOPRENE 60+-5 "A"

Date Shipped:

1/4/2019

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Fuller quality standards.

Arezoo Zahed

Digitally signed by Arezoo Zahed
DN: cn=Arezoo Zahed, o=ACR Fuller, ou,
email=arezoozahed@acrfuller.com, c=US
Date: 2019.01.03 08:38:00 -0800

(ACR FULLER REPRESENTATIVE)